



STAGE	FRAME (3-PHASE) TEFC	HP	L1	L2	L6	L7	L8	M1 (ref.)	D1 (max.)	WEIGHTS (lb)				
										TEFC	LIQUID END	TEFC	HYDROVAR	DISCONNECT BOX
1/1	182-4TC	7 1/2	22.19	15.44	6.70	15.52	12.27	6.88	8.50	147	124	10	5	286
1	215TC	10		15.50				8.06	10.25		151			
2/1	254TC	15	25.19	16.56				9.25	10.31	158	250			

REV	ZONE	ID	DESCRIPTION	REV	ZONE	ID	DESCRIPTION	REV	ZONE	ID	DESCRIPTION

UNITS: INCHES
 DO NOT SCALE DRAWING
 GENERAL TOLERANCES UNLESS NOTED OTHERWISE:
 INCHES: .020
 MILLIMETERS: .50
 ANGLES: ALL ± .5°
 GEOMETRIC TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-1994 AND APPLICABLE GOULDS STANDARDS
 THIRD ANGLE PROJECTION
 THIS DRAWING IS THE PROPERTY OF GOULDS PUMPS / ITT IND. SENECA FALLS, NY, USA AND SHALL NOT BE USED FOR ANY PURPOSE OTHER THAN THE MANUFACTURE OF ARTICLES FOR GOULDS PUMPS / ITT IND. SVCS. TO BE RETURNED UPON REQUEST.
 PARALLELISM
 PERPENDICULARITY
 ANGULARITY
 TRUE POSITION
 RUN OUT
 TOTAL RUN OUT (TR)
 CONCENTRICITY
 FLATNESS
 PROFILE

ITT Industries
 ELEVATION DRAWING
 PART: HYDROVAR PKG SYS. SIZE(S): 46 SV
 DRAWN: BMA DATE: 6/1/09 APPROVED: ES DATE: TBD GROUP:
 CAD: PRO/E DRAWING: B00140C REV:
 PATTERN: MATERIAL: N/A VOLUME: 2413.115 SCALE: 0.100 SHEET: 1 of 1